



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-633-011
Job Sheet 202703



Part No: D205-633-011

Job Qty: ~~2~~ pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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120 QC 4	2 pcs	11/29/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B 2 pcs		11/29/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
				QC 4 - 75	78
				QC 4 - 78	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	DAS
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 34 - B4B	21
				Packaging 3 - 35 - B4B	9-89
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	DAS
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	DC - 2 - B4B	21
				QC 21 - FG - 21	9-89
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21

DEC 02 2019

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Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011

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f6 pack

Location:FG082

135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001

140 - (QC21- Final Inspection - Work Order Release)

013156

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A ✓	Bolt	3 4 1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S220799 ✓
AN4-5A	Bolt	6 8 1 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S172194 ✓
AN4-6A	Bolt	6 8 1 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S228778 ✓
AN4-7A	Bolt	4 2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S107746 ✓
AN5-14A	Bolt	4 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S174150 ✓
AN5-6A	Bolt	4 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S103251 ✓
D2021-101	Eyebolt	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S227232 ✓
D2022-101	Spacer	8 4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S217132 ✓
D2022-103	Spacer	8 4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S217258 ✓
D2562-001	Strut 19.68"	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S228424 (x2) ✓ S22562 ✓
D2565-101	Strut	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S210733 (x1) S236059 x2
D2565-103	Strut	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S210731 (x1) S236067 x3
D2565-105	Strut	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S203508 (x1) S236033 x2
D2565-107	Strut	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S209921 (x1) S189985 (x1) S234654
D2565-109	Strut	4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S210722 (x1) S188270 (x1) S234654
D2565-111 ✓	Strut	0.4 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S227943 ✓ S234572 (x1)
MS21042L4	Nut	32 8 16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S228617 ✓
MS21042L5	Nut	8 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S231232 ✓
NAS1149D0463J	Washer	60 120 30 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	S225595 ✓
NAS1149D0563J	Washer	36 8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S174288 ✓
D2563	Step Weldment Assembly	4 2 pcs (1 ea) ✓	120-QC 4	S231944 x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	301	0
	AN4-5A	4	137	0
	AN4-6A	4	698	0
	AN4-7A	4	110	0
	AN5-14A	2	20	0
	AN5-6A	2	61	0
	D2021-101	2	12	0
	D2022-101	4	60	0
	D2022-103	4	75	0
	D2562-001	2	5	0
	D2565-101	2	4	0
	D2565-103	2	4	0
	D2565-105	2	5	0
	D2565-107	2	4	0
	D2565-109	2	4	0
	D2565-111	2	4	0
	MS21042L4	16	5,799	0
	MS21042L5	4	624	0
	NAS1149D0463J	30	7,748	0
120-QC 4	NAS1149D0563J	8	1,319	0
	D2563	2	2	0

Part Specifications

Specifications could not be found.

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